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D4149-041
Job Sheet 190559



Part No: D4149-041

Job Qty: 5 ea

Part Name: Aft Crosstube Lug Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/11/19

Job Tracking No:

Due Date: 3/4/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD verf:JLM IPP Rev:C 11.03.03 as per revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	3/4/19	3/4/19	0.00	0.00	Start Up Small Fab-3		<i>58</i> MAR 18 2019
100	Small Fab	5 pcs	3/4/19	3/4/19	0.00	1.25	Small Fab-6		<i>58</i> MAR 18 2019
110	QC	5 pcs	3/4/19	3/4/19	0.00	0.00	QC5		<i>58</i> MAR 18 2019
120	Packaging	5 pcs	3/4/19	3/4/19	0.00	0.00	Packaging3-2		<i>58</i> MAR 18 2019
130	QC21-SA	5 Ea	3/4/19	3/4/19	0.00	0.00	QC21		<i>58</i> MAR 18 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	20 10 Ea (2 ea)	90-Start up Operation	<i>5133169</i> ✓ 15 <i>5162985</i>
AN4C13A	Bolt	30 15 Ea (3 ea)	90-Start up Operation	<i>5157509</i>
D3910-1	Crosstube Lug	10 5 pcs (1 ea)	90-Start up Operation	<i>5150012</i>
D4091-1	Mounting Lug	10 5 pcs (1 ea)	90-Start up Operation	<i>(6x) 5150049 + (1x) 5117688 + (3x) 5153696</i>
D4149-1	Crosstube Lug Plate, Aft	20 10 Ea (2 ea)	90-Start up Operation	<i>5158315</i>
D4149-3	Spacer	10 5 pcs (1 ea)	90-Start up Operation	<i>5155263</i>
D4149-5	Eyebolt Stud	10 5 pcs (1 ea)	90-Start up Operation	<i>5130619</i>
MS20615-4M18	Rivet <i>déjà 6</i>	30 15 Ea (3 ea)	90-Start up Operation	<i>(6x) 5133193 + (5x) 5160340</i>
MS21043-3	Nut	20 10 Ea (2 ea)	90-Start up Operation	<i>5149144</i>
MS21043-4	Nut	30 15 Ea (3 ea)	90-Start up Operation	<i>5149143</i>
NAS1149C0332R	Washer	40 20 Ea (4 ea)	90-Start up Operation	<i>5143145</i>
NAS1149C0432R	Washer	60 30 Ea (6 ea)	90-Start up Operation	<i>5103990</i>

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	10	129	0
	AN4C13A	15	115	0
	D3910-1	5	61	0
	D4091-1	5	38	0
	D4149-1	10	1	0
	D4149-3	5	6	0
	D4149-5	5	30	0
	MS20615-4M18	15	218	0
	MS21043-3	10	1,382	0
	MS21043-4	15	1,538	0
	NAS1149C0332R	20	4,726	0
	NAS1149C0432R	30	1,469	0
Part Specifications				
Specifications could not be found.				

Plex 2/11/19 12:48 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

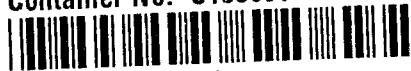
Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



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Container No: S163030



Part: D4149-041

Job No: 190559

Serial No/Batch: S163030

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/15/19